


VIEW A-A

BALLY PN: 028375

REV.	DESCRIPTION	BY	DATE
DRAWN BY GWS	DATE 04/09/14		
CHECKED BY	DATE CHECKED		
ISSUING DATE	SCALE 1=15		
MATERIAL		SEE BOM	
TITLE			
DR-100 BQ CONDENSING UNIT STAND			
DRAWING NO.		RFG-18	
			

Assembling the DR-100

Suggested Tools-

- Drill with screwdriver clutch features, hex to Square drive adapter, & 9/16" socket.
- 9/16" wrench and ratchet

Appropriate tools to install anchor bolts (Anchor Bolts not included).

The Process-

- Loosely (finger tight on the nuts or low number on drill clutch) assemble the two rectangular platforms from Items 1 & 3 (as shown on assembly drawing).
- Lay these on their sides on the floor, approximating the 30 7/8" between the two subassemblies.
- Assemble the two legs (Items 2L & 2R) to the top and bottom platforms. Flip the assembly over. Add the second pair of legs.
- Stand the assembly up. Verify that there is enough room for the side anchor plates (Item 7) between the legs. Square up the assembly and tighten all bolts.
- Clamp side anchor plates (Item 7) in place, tight against floor, and screw it to the assembly with the #12-14 TEK screws.